Institute of Roll Design Meeting Agenda - Spring 2013 Hosted by Gerdau - Jacksonville, Baldwin, Florida

| Wednesday, May 1 st , 2013 | | | |
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| 1 p – 6 p | Registration — Topsider Room | | |
| 1 p – 12:00 a | Hospitality Room — Topsider Room | | |
| 2 p – 5 p 2 p – 5 p 2 p – 5 p | Long Products Group Meeting — Propeller Room Pass Design Group Meeting — Anchor Room Rod Mill Group Meeting — Commerce / Dockside Room | | |
| Thursday, May 2 nd , 2013 | | | |
| 8 a – 9 a | SPOUSE'S BREAKFAST – Commerce Room | | |
| Technical Presentations – Compass Room | | | |
| 7:30 a - 8:30 a | Continental Breakfast – Compass Room | | |
| 8:30 a | "Safety Programs and Recent Safety Improvements at Gerdau Jacksonville" – by Steve Brown, Safety Manager Gerdau - Jacksonville | | |
| 9:15 a | "5-Strand Slitting Technology" by Mr. Zeno Liu, Pacific Foundry | | |
| 10:00 a | Morning Break | | |
| 10:15 a | "SteelMES" by Ferrex Engineering | | |
| 11:00 a | "Improvements in Roll Shop and Rolling Mill Interaction / Operation at Gerdau Jacksonville" by Austin Milton, Roll Shop Routine Facilitator and Jimmy DeBerry, Rolling Mill Operations Routine Facilitator Gerdau - Jacksonville | | |
| 11:45 p – 1:15 p | Lunch Break – no formal program Executive Committee Lunch – Commerce Room | | |
| 1:30 p | "Inserts, Holders, and Failure Modes" by Mike Fagan, NTK Cutting Tools & Ceramics and Bob Guinn, FG Quality Technology | | |
| 2:15 p | "Double Heat Treated Rolls" by Marko Schulter, Manager of Sales & Marketing WALZENGIESSEREI COSWIG GmbH and Jim Robbins, Director of Sales ASKO, Inc. | | |
| 3 p – 3:15 p | Afternoon Break | | |
| 3:15 p | "Cutting a Round – Round, The Difficulties Associated with Accomplishing this Small Task" by Jeff Beicker, Roll Shop Foreman CMC Steel - Texas | | |

| Thursday, | May 2 nd , 2013 (continued) |
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| 4:00 p | "Gerdau – Jacksonville – A Plant Overview" by Jacob Garrison, Rolling Mill Superintendent Gerdau - Jacksonville |
| 4:30 p – 6 p | Hospitality Room – Topsider Room |
| 6:00 p – 7 p | Cash Bar Reception - Port Room |
| 7:00 p | Dinner Meeting – Port Room |
| 9:00 p | Presentation of Awards |
| 9:30 p -12:00 a | Hospitality Room – Topsider Room |

Friday, May 3rd, 2013 - Plant Tours

| 7:15 a – 8:15 a | Continental Breakfast Grand Ballroom Foyer |
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| 8:15 a – Noon | Bus departs at 8:15 am for tour of Gerdau – Jacksonville |
| Noon | Lunch at Gerdau - Jacksonville after tours |
| 1 p | Bus departs Gerdau - Jacksonville |
| 1:30 p – 6 p | Golf at Eagles Landing, see the website for details. |
| 1 p – 12 a | Hospitality Room – Topsider Room |

Saturday, - May 4th , 2013

| 7 a – 8 a | Continental Breakfast – Sail Ballroom |
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| 8 a – Noon | Operators Roundtable Meeting — Sail Ballroom |
| Noon - 11 p | Hospitality Room – Topsider Room |