

Wire Rod Work Group

Time 1:30pm to 2:15 Carbide Cladding
Pat Collins RSI

Time 2:15 to 3:15 Reduction of Cobbles
Methodology used at Carpenter.

3:15 to 3:30 Break

3:30 to 4:30
Measuring of the Rod Block Specific to

1. How to measure the radial variation on the machine arbor to know when to change the Babbitt bearings.
2. How to measure the axial variation on the machine arbor to know when to change the thrust bearings.
3. What check and balance do you use to get consistent readings from one test to the next.

4:30 to 5:00

Open discussion

Does any company have a method to remove the scale build up on the internal ports?

What is everyone doing to find qualified maintenance employees?

Any other topics?